# Towards a More Accessible Material Platform for Photonic Integrated Circuits: A Hybrid Si<sub>3</sub>N<sub>4</sub>-Based Alternative to Thin-Film Lithium Niobate

Your Name
Department of Photonics Engineering
Your Institution
Email: your.email@example.com

Abstract—Thin-film lithium niobate (TFLN) has recently gained prominence in photonic integrated circuits (PICs) due to its excellent electro-optic properties. However, the high fabrication cost, limited CMOS compatibility, and processing complexity present challenges for large-scale deployment. This paper proposes a more accessible and scalable alternative platform, based on low-loss silicon nitride (Si $_3$ N $_4$ ) with heterogeneous integration of active electro-optic materials such as barium titanate (BTO), aluminum nitride (AlN), and thin LiNbO $_3$  itself. We analyze and compare performance metrics including optical loss, electro-optic efficiency, and bandwidth, and outline paths toward CMOS-compatible hybrid PICs with high scalability and minimal power consumption.

#### I. INTRODUCTION

Photonics is transitioning from lab-scale demonstration to industrial-scale manufacturing, requiring material platforms that are low-loss, CMOS-compatible, and scalable. TFLN offers a high Pockels coefficient and wide optical transparency but remains expensive and challenging to integrate. Silicon nitride  $(Si_3N_4)$ , in contrast, is already widely adopted for ultralow-loss passive circuits. This work explores hybrid combinations leveraging  $Si_3N_4$ 's scalability with high-performance active materials.

#### II. MOTIVATION AND HYPOTHESIS

### A. Limitations of TFLN

Despite its success in modulators with  $\[ \& 100 \]$  GHz bandwidth, TFLN suffers from:

- Complex wafer bonding or ion-slicing processes
- High propagation losses outside telecom band
- Difficulties in integration with standard CMOS back-end

## B. Hypothesis

A hybrid platform based on  $\mathrm{Si}_3\mathrm{N}_4$  combined with electrooptic layers such as BTO, AlN, or transferred LiNbO $_3$  can maintain performance while improving accessibility, loss, and scalability.

# III. MATERIAL PLATFORM COMPARISON

IV. HYBRID PLATFORM DESIGN

We propose a layered stack:

• Substrate: Thermally oxidized silicon

TABLE I
COMPARISON OF CANDIDATE MATERIALS FOR HYBRID PICS

Platform	Loss	$V\pi L$	EO Coeff.	CMOS Comp.
	(dB/cm)	(V·cm)	(pm/V)	
TFLN	0.03-0.2	3–9	~30	Partial
Si <sub>3</sub> N <sub>4</sub>	< 0.01	-	_	Full
$Si_3N_4 + TFLN$	0.1-1	5–9	~30	High
$Si_3N_4 + BTO$	6–40	0.3-1	~900	Moderate
$Si_3N_4 + AlN$	1–10	~10	1–2	Full

- Passive Layer: LPCVD Si<sub>3</sub>N<sub>4</sub> (200–400 nm) for lowloss guiding
- Active Layer: BTO (via pulsed laser deposition) or bonded thin-film LiNbO<sub>3</sub>
- **Electrodes:** Coplanar waveguide (CPW) for efficient RF-optical overlap

# A. BTO Integration

Recent results show BTO exhibits high Pockels effect but higher optical loss. Mode overlap engineering and surface polishing are under investigation to reduce this.

#### B. AlN Consideration

AlN offers moderate EO effect with strong thermal and mechanical properties. Suitable for GHz-bandwidth resonator-based modulation.

#### V. PERFORMANCE PROJECTIONS

Based on simulations and literature:

- Si<sub>3</sub>N<sub>4</sub> + TFLN hybrid: loss <1 dB/cm, VπL ~5–9 V·cm, 100 GHz BW
- Si<sub>3</sub>N<sub>4</sub> + BTO:  $V\pi L \sim 0.3 \text{ V} \cdot \text{cm}$ , potential for ultralow power
- $Si_3N_4$  + AlN: GHz-range modulation with robust integration

# VI. DISCUSSION

The choice of hybrid material depends on application priorities:

- Low power: BTO preferredHigh stability: AlN preferred
- Broad compatibility and proven performance: TFLN CMOS compatibility and foundry support favor Si<sub>3</sub>N<sub>4</sub>-based stacks, allowing reuse of existing infrastructure.

#### VII. CONCLUSION AND FUTURE WORK

Hybrid Si<sub>3</sub>N<sub>4</sub> platforms with integrated active electro-optic materials offer a promising path beyond monolithic TFLN. Future work includes:

- · Experimental verification of BTO and AlN hybrid modulators
- RF-optical co-design for maximized efficiency
- Transfer printing for scalable heterogeneous integration

#### ACKNOWLEDGEMENTS

We thank the authors of foundational papers on Si<sub>3</sub>N<sub>4</sub>, TFLN, and BTO-based PICs, and acknowledge open access sources including MDPI, AIP, and IEEE.

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